

ENGINEERING CHANGE NOTICE

Date:	98-12-17	ECN #:	143			
Project No.:	D350-588 / D350-600	Created By:	KE			
Project Name:	AFT BAGGAGE DOOR KIT SPACEPOD	Approved By:	IP			
		Approved By:	N/A			
Description of Change:						
Released D2857 REV. A D2858 REV. A D2859 REV. A (588 only) DSI 9127 REV. A (600 only) DSI 9128 REV. A		Redesigned Hinges for 350 Aft Baggage door and 350 SpacePod New Hinges are direct replacement for D2138 } D2139 } HINGE D2140 } PARTS and D2141 } D2142 } BUSHINGS				
Notification/Acceptance		Affected ✓				
QA	✓		P394 Verbal from JB to proceed with latch re-design to replace SS hinges w/ machined Aluminum Parts			
Production	✓					
Planning	✓					
Marketing	✓					
Engineering Actions		Yes	No	Responsible	To happen by:	Complete
Update Blue File		✓		KE	98-12-18	KE 98-12-18
Update Pink File		✓		"	"	KE 98-12-18
Update D-Part Master Binder		✓		"	"	KE 99-01-06
Update Grey Project Binder 600/588		✓		"	"	KE 99-01-06
Update DEO Binder		✓		"	"	KE 98-12-18
Update Master Document List		✓	N/A	pre ISO "	"	KE 98-12-18
Update Drawing Approval Record		✓		"	"	KE 98-12-18
Notify TCA of Change			✓			
Notify FAA of Change			✓			
Notes:						
<ul style="list-style-type: none"> - PRODUCTION, D2141 & D2142 Bushings are no longer used in hinge design. Keep current stock, but do not order more. - PRODUCTION / PLANNING new Hinge Parts (D2857, D2858, D2859) are direct replacements for D2138, D2139, D2140 Hinge brackets. Do not make any more of the old Hinge brackets. - MKTG, new Hinges should be sold (not old SS. Hinges) New ones are machined AL. DSI's issued for hinge substitution in 350 Aft Baggage Door and 350 SpacePod. - IPPs should be updated to reflect new P/Ns for hinges. - IPPs to be created for D2857 thru D2859. 						